



Contains May 2015 Minutes

June, 2015

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**BUCKEYE WOODWORKERS  
AND WOODTURNERS  
May 9, 2015**

**Anyone wishing to submit pictures for the newsletter please send them to the editor within two days of the meeting**

**BUCKEYE WOODWORKING  
AND WOODTURNING  
May 9, 2015**

**Respectfully submitted  
Jerry Schaible, Sec.**

1. The meeting opened with Pres. Bill Stone giving a short description of the coming meetings of BWWT and the demonstrations planned. He stated that the following meetings are planned.....

June.....Doll Lumber Co.

July.....Annual BWWT tool auction

August.....John Lucas, professional demonstrator and Hands On meeting on Sunday

Sept.....George Raeder or Dirk Falther

Oct.....Possible Cincinnati demonstrator

Nov.....TBA

Dec.....TBA

2. The Doll Lumber field trip will be held at the Doll Lumber Co. in Southington, Ohio. This is located northeast of Ravenna Ohio. There will be a demonstration put on by Bill Stone with a small turning and then George Raeder and Hoby Horn will answer any questions on turning ideas that might come from unusual pieces of wood. There will be wood available for sale at the Doll Lumber shed next to their office.

A tour of the sawmill will be available as well as a picnic to follow. A \$5 contribution will be needed to cover the cost of the meal. We will be hosting the North Coast woodturning club from Cleveland.

3. Howard Lorson will provide the demo today on lidded boxes. If you intend to stay for the hands on activity during the afternoon session, there will be a \$5 payment necessary for the wood blanks that will be provided. This will be the first time that we will have to work on the new Nova lathes that we purchased. We will be doing turned work with the skew and gouge. Ben Fix will be in charge of this activity.

4. The new camp director was introduced to the membership as "Rocky". He will be in charge of the day to day activities of the camp. He is also a woodturner and would like to know more about how our club functions.

5. Bill Stone indicated that there were several bowls that have been given to him for the AAW donation in Pittsburgh. The proceeds of the sale of these bowls will go to a needy project in the Pittsburgh area.

6. Bill Stone called our attention to the Annual BWWT Auction which will be held in July at the pavilion at Camp Y Noah. This is located across the lake from our current meeting location. You can get to the pavilion by turning off of Cristman Road on the west side of Camp Y Noah property and drive back to the building. The auction will begin a 9 am on July 11, 2015. Members are to bring any of their unwanted items from their shop and donate them to the auction. All proceeds will go to the club treasury and be used to purchase items for the club. In the past we have used the money to purchase AV equipment plus many other items.

7. Bill Stone made mention that the John Lucas demonstration will have a Hands On activity on Sunday for ten club members. The cost will be \$30 and we do have one spot open at this time. See Mark Stransky,

Treasurer, if you are interested in attending.

8. There has been interest in having Glenn Lucas from Ireland be able to come to our club in April 2016. We are also attempting to have a Sunday Hands On activity with him, following his demonstration on Sat. He is a production turner and does beautiful work. He currently has a DVD out for your viewing. More information will be forthcoming in the near future about this demonstration.

9. Virtually all demonstrations are being video taped by our AV staff and made available for our library. These can be checked out by members and viewed at their leisure.

10. Pres. Stone indicated that we had purchased a new Canon camera to use at all club functions and activities. Bob Stone is newsletter editor and is currently using the camera to take pictures of the demonstrations and other activities of the club. These pictures are extremely valuable in describing the demonstrations that take place at the meetings.

11. It was noted by Pres. Stone that two people had volunteered to help out Gayle Seymour at the AV table and with running the equipment. He requested that if these two individuals could introduce themselves to Gayle, they could begin helping immediately.

12. Bill mentioned that there will be a Name Tag drawing this morning. He also said that there will be a tool giveaway drawing also.

13. Dirk Falther gave an update on our library. He stated that he will be making a list of all the books and DVDs that we have in the library and have it available as a link on our website. He said that a short description will be made available of every book that we own and this will come from the Library of Congress. This summary should be valuable for our members to see what the contents of the book are. He also emphasized that all demos are recorded and cataloged for placement in our library where members can check out the issues.

14. Richard Rohr, VP, gave an update of the collaborative project that our club will be involved with. Originally the idea and project was to be submitted to the AAW Symposium in Pittsburgh, but realized that it could not be accomplished in time for the June meeting. So an attempt was being made by Richard to extend the offer of a collaborative effort for the use by our club in local activities. This could be accomplished at our own pace and time, with our own effort

capability, and with our won themes. It could be exhibited locally with our club name attached and be used to express the woodturning program activities available through our club. Hartville Hardware was willing display the project when it was finished. It could also be placed in local libraries so that others could appreciate it. Dave Wells indicated that he will help organize the effort, but we need interest in the club members to help with this project. We also need people to think about themes that could be used. Richard indicated that we would need a couple of meetings to get things organized and then members could begin to turn the small parts of the total theme. Hartville Hardware has expressed an interest in providing a place to hold the meetings to discuss the project. We will need about 6 people to help in the planning of this project. Each wood turner could pick their choice of what they would like to turn.

15. Mark Stransky, treasurer, gave a report of our current treasury standings. He also made mention that he would like to start receiving the \$30 fee for the John Lucas demonstration in August so that he could close the books on that activity. Mark also indicated that tool steel was available for purchase as well as CA glue and accelerator. He indicated that various sizes are available and the prices are listed on the boxes. He said that if sales of the CA glue is good, then it will continue. If the sales are not very good, then he will rethink the purchase of the glue and resale to members.

16. Ben Fix stated that he would like to have people to sign up for the Summer Camper Sessions to be held for the Y Noah campers. We hold the turning sessions on Wednesdays during the summer camp season. We will begin on the third Wed. in June and continue for approximately 7 sessions. Ben said that we do need helpers to set up the lathes, teach the campers, and clean up afterwards.

17. Marty Chapman gave a presentation on the Minerva Turn Off which will be hosted during the Minerva Street Festival featuring also some jazz musicians. This will be held on Sat. May 30. There will be food vendors there as well as other activities for the local citizens. If you need canopies, tables and chairs, let him know so that he can provide them. Electric will be provided at each site. You will have to provide your own lathes as well as tools and wood for your demonstration. He said that approximately 20 people have committed to demonstrate their skills at the fair. He said that individuals can sell their work with no fees charged to them. There will be no fees charged for the tables. Set up will begin at 9 am to 11am and then turning will continue through the afternoon. Contact Marty if you are interested.

18. The name tag drawing was held and won by Ben Darrah.

19. The names were drawn and members picked out their tools in the Tool Drawing.

20. Glen Graham indicated that there will be a knife show and sales on May 15 and May 16, from 9 am to 5 pm. There will be 130 tables of knives and assorted cutlery, displayed by the artisans who created and made them. This will be held in Dalton, Ohio at the intersection of Rts. 30 and Rt. 94.

**Lidded Boxes  
Howard Lorson  
May 9, 2015**

**Respectfully submitted  
Jerry Schaible, Sec.**



Howard Lorson used a blank of walnut that was 3 inches in diameter and about 7 inches long. He mounted it between centers so that he could turn tenons on each end. He mounted it in his scroll



chuck and centered it up with his tailstock and ball bearing center in the previously made indent.

He used a skew to smooth the surface of the blank and true it up.



He parted the lid or top of the box off with a parting tool. He said that normally he uses a saw to remove that part of the blank.



Howard removed the remaining blank and placed the lid blank into the chuck. He stated that the walls of the lid had to be parallel to each other. He used a spindle gouge to remove some of the wood and get to the full opening of the lid.





He said that you could leave a small nipple in the roof of the lid as a decoration center. It is tough to remove that nipple and thought that it would be a nice added feature. He used a scraper to clean up the walls and top of the lid.



He used the upper left edge of the scraper to cut the walls to size.



He stated that one can make an alignment of the level tool at the point of the tailstock. This would give a very true and accurate cut on the interior part of the lid. He then sanded the lid from 120 grit, down to 220 grit, so that there would be a nice surface.

He used calipers to check the wall thickness and shape to see that they were parallel. He used the inside prongs and said that if they rock back and forth, then that is not a good sign of accuracy. He used a wax finish on the interior of the lid. He said that one could also use a friction finish like HUT if they would like.



Howard now turned to finish the exterior of the box lid. He used a depth gauge to check the depth of the interior of the lid and then marked that depth on the outside of the lid. He cleaned up the exterior of the lid sides and began to shape the top of the lid.



He made a tenon on the waste block so that the lid would have a friction fit to hold it in place while he fin-

ished the top of the lid. If the tenon is too small, they he used an old sock to cover the tenon and make a tighter fit for the lid. An old athletic sock has a great compression thickness, so it works well to take up the space between the waste block and the interior of the lid. It is at this point that the top of the lid is shaped and if one wants to add some decorative designs, this would be an opportune time to do it. If one has one of the Sorby decorative wheels, it would lend itself to nice decorations or indents on the top of the lid. Howard cautioned that one should turn down the speed of the lathe when sanding the piece to prevent a heat buildup. Howard finished the lid exterior with wax and buffed to a fine finish. The lid is now complete.



Howard now mounted the box bottom blank in the chuck and aligned it with the tailstock. He drilled a hole into the center of the blank to the desired depth that he wanted the interior. The center of the turning is the hardest to remove and also it is difficult to judge the depth that one needs. The drilled hole provides the parameters that one needs to create a neat and clean interior.



You now hollow out the interior so that it is close to the finished opening that you desire. The reason Howard does this, is so that as you are cutting the tenon for the lid, the piece may shrink slightly and then the lid will not fit at a later time.



Howard uses a negative rake scraper to clean up the walls and interior of the box. He uses a depth gauge to measure the depth of the interior and makes an obvious mark on the exterior of the bottom blank.





Now Howard cuts a tenon on the top of the box bottom for the lid to fit in a snug fashion.



He cautioned that one should remove small amounts of wood with the tool until the lid fits. He made mention of the fact that when one is removing wood from one side you are actually removing twice as much wood over the whole piece or fitted lid tenon. He stopped the lathe and check the fit often until he had it correct.



He now cleaned up the exterior walls of the box bottom to the proper thickness. He then sanded the interior of the box sides and bottom to a desired finish. He then applied wax to the interior and then buffed the walls and bottom to his satisfaction. Now he parted the bottom off of the waste block. He made a tenon on the waste block so the bottom could be reversed in the jamb chuck. He aligned the ball bearing tailstock to provide accuracy in turning the bottom.

He then finished the bottom using shallow cuts with a sharp spindle gouge and cleaned up the remaining areas.



He indicated that one should make the bottom concave so that it would sit flat on the table.



Sand all parts including the bottom and apply the wax finish as before. Any remaining nib or nipple on the bottom can be removed with a sharp knife and then sand the area to the desired finish.

Place the lid on the box bottom and stand back and admire your work. We would like to thank Howard for his outstanding techniques and methods of relaying this information to our club membership.

## Show and Tell





## Calendar of Events

### PLEASE NOTE

**BWWT MEETINGS ARE HELD ON THE SECOND SATURDAY OF EACH MONTH BEGINNING AT 9:00AM**

**June 13, 2015**....Annual Club Outing at Doll Lumber Co.

**July 11, 2015**....Annual Club Auction of Donated Equipment and Wood

**August 8, 2015**....John Lucas All Day Meeting Saturday and a Hands On Session on Sunday

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**BWWT Library Online Guide brought to you by the BWWT Club Librarians, Dirk Falther and Bob Hasenyager.**

The online guide lists the books and videos that are available in our club library along with descriptions on the subject matter and other useful information. Follow the link below to check it out.

<http://uh.cx/us4im>

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